

[10191/4255]

## FUEL INJECTION SYSTEM

## Background Information

The present invention is based on a fuel-injection system of the type set forth in the main claim.

From DE 101 03 050 A1, for instance, a fuel injector having 5 a plurality of spray-discharge orifices is known. The spray-discharge orifices are disposed in such a way that a fuel envelope which is as uniform as possible towards all sides and has an identical opening angle toward all sides is generated in the combustion chamber during the injection 10 process.

A particular disadvantage of the fuel injection system known from the aforementioned printed publication is that, in combustion chambers having a combustion-chamber top that is not rotationally symmetrical, the fuel is distributed with 15 insufficient uniformity.

## Summary of the Invention

In contrast, the fuel injection system according to the present invention having the characterizing features of the main claim, has the advantage over the related art that the 20 distribution of fuel in combustion chambers without rotationally symmetric combustion chamber tops is able to be implemented in a more uniform manner.

Advantageous further developments of the fuel-injection system specified in the main claim are rendered possible by 25 the measures given in the dependent claims.

The spray cloud is advantageously formed in such a way that a constant clearance angle between combustion chamber top and spray cloud results in the circumferential extension of the spray cloud, the spray cloud being embodied as "shower head spray" which evenly distributes a multitude of fuel jets into the combustion chamber. This makes it possible to improve the distribution and combustion of the fuel.

In another further development, the fuel injector injects through a combustion chamber top that conically widens in a cross section of the second plane, the combustion chamber top widening at a greater gradient in a cross section of the first plane.

In an advantageous manner, the fuel is at least partially injected into a piston cavity of the piston. This makes it very easy for all or only a portion of the fuel jets to achieve identical clearances of the discharge-side ends of the fuel jets with respect to the wall arranged in the jet direction.

The piston cavity advantageously has at least one projection.

If the projection is advantageously arranged in the center of the piston cavity, it takes little effort to inject the fuel jets in a manner that, when their jet axis is extended, is uniformly spaced with respect to the wall of the piston cavity.

In an advantageous manner, the outer fuel jets of the spray cloud penetrate the combustion chamber to a greater depth than the inner fuel jets. This allows the form of the fuel cone to be adapted to the geometry of the piston cavity in an advantageous manner.

In a further development of the fuel injector according to the present invention, the diameters of the spray-discharge orifices of the inner fuel jets are smaller than the diameters of the spray-discharge orifices of the outer fuel jets, and/or the spray-discharge orifices of the inner fuel jets widen in the discharge direction in the discharge-side region, and/or the fuel pressure applied at the spray-discharge orifice of the inner fuel jets is reduced by structural measures. This allows the penetration depth of the inner fuel jets to be reduced by simple measures.

The fuel injector advantageously injects centrally into the center of the combustion chamber. This provides access to the entire combustion-chamber air.

The fuel injector advantageously has 20 to 40 spray-discharge orifices. This has the advantage that the penetration depth of the fuel envelope and the individual fuel jets is considerably reduced, and the surface of the fuel spray that is in contact with the combustion air via the shear contact surface is advantageously increased.

In another further development, the spread angles between the fuel jets have an angle of  $15^\circ$  to  $25^\circ$ , ideally of  $20^\circ$ . This allows an optimal homogenization of the fuel with the combustion air.

#### Brief Description of the Drawing

Exemplary embodiments of the present invention are shown in a simplified version in the drawing and elucidated in greater detail in the following description.

The figures show:

- Fig. 1 a schematic section through an example of a generic fuel injector;
- Fig. 2 an example of an arrangement of a fuel injector used according to the present invention, in a fuel chamber top;
- 5 Fig. 3 a schematic representation of a spray cloud generated by a first exemplary embodiment of the fuel injector used according to the present invention, in a cross section of the first plane along line III-III in Figure 2;
- 10 Fig. 4 a schematic representation of a spray cloud generated by the first exemplary embodiment of the fuel injector used according to the present invention, in a cross section of the second plane along line IV-IV in Figure 2;
- 15 Fig. 5 a schematic section through the valve body of the first exemplary embodiment of the fuel injector used according to the present invention, in a cross section of the first plane along line III-III in Figure 2;
- 20 Fig. 6 a schematic section through the valve body of the first exemplary embodiment of the fuel injector used according to the present invention, in a cross section of the second plane along line IV-IV in Figure 2; and
- 25 Fig. 7 a schematic representation of a spray cloud generated by a second exemplary embodiment of a fuel injector used according to the present invention, in a cross section of the second plane along line IV-IV in Figure 2.
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## Description of the Exemplary Embodiments

In the following, exemplary embodiments of the present invention are described by way of example. Identical components have been provided with matching reference numerals.

Before giving a more detailed description, based on Figures 3 through 7, of preferred exemplary embodiments according to the present invention, to provide a better understanding of the present invention, a generic fuel injector shall first be explained briefly in terms of its essential components with reference to Figure 1.

An example of a generic fuel injector 1, shown in Figure 1, is designed in the form of a fuel injector 1 for fuel-injection systems of mixture-compressing internal combustion engines having externally supplied ignition. Fuel injector 1 is suited, in particular, for the direct injection of fuel into a combustion chamber (not shown) of an internal combustion engine.

Fuel injector 1 is made up of a nozzle body 2 in which a valve needle 3 is positioned. Valve needle 3 has a valve-closure member 4 on its discharge side, which cooperates with a valve-seat surface 6 disposed on a valve-seat member 5 to form a sealing seat. In the exemplary embodiment, fuel injector 1 is an inwardly opening fuel injector 1, which has a spray orifice 7. A seal 8 seals nozzle body 2 against an outer pole 9 of a solenoid coil 10. Solenoid coil 10 is encapsulated in a coil housing 11 and wound on a coil brace 12 which rests against an inner pole 13 of solenoid coil 10. Inner pole 13 and outer pole 9 are separated from one another by spacing 26 and interconnected by a non-ferromagnetic connecting part 29. Solenoid coil 10 is

energized via an electric line 19 by an electric current, which may be supplied via an electrical plug contact 17. Plug contact 17 is enclosed by a plastic coat 18, which is extrudable onto inner pole 13.

- 5 Valve needle 3 is guided in a valve-needle guide 14, which is disk-shaped. A paired adjustment disk 15 is used to adjust the (valve) lift. Armature 20 is disposed on the other side of adjustment disk 15. Via a first flange 21 it is in connection to valve needle 3, which is joined to first
- 10 flange 21 by a welded seam 22. A helical restoring spring 23 is braced on first flange 21 and prestressed by a sleeve 24 in the present design of fuel injector 1.

Fuel channels 30, 31 and 32 run in valve-needle guide 14, armature 20 and along a guide element 36. The fuel is supplied via a central fuel supply 16 and filtered by a filter element 25. A rubber ring 28 seals fuel injector 1 against a fuel distributor line (not shown further), and a seal 37 seals it against a cylinder head (not shown further).

- 20 On the spray-discharge side of armature 20 is an annular damping element 33 made of an elastomeric material. It rests on a second flange 34, which is integrally joined to valve needle 3 via a welded seam 35.

In the quiescent state of fuel injector 1, armature 20 is acted upon by a restoring spring 23 against its direction of lift, in such a way that valve-closure member 4 is held in sealing contact on valve-seat surface 6. When excited, solenoid coil 10 generates a magnetic field which moves armature 20 in the lift direction, counter to the spring force of restoring spring 23, the lift being defined by a working gap 27 occurring in the rest position between inner

5 pole 12 and armature 20. First flange 21, which is welded to valve needle 3, is taken along by armature 20, in the lift direction as well. Valve-closure member 4, which is connected to valve needle 3, lifts off from valve seat surface 6, so that the fuel supplied under pressure is spray-discharged into the combustion chamber (not shown) through spray-discharge orifice 7.

10 If the coil current is interrupted, following sufficient decay of the magnetic field, armature 20 falls away from inner pole 13 due to the pressure of restoring spring 23, whereupon first flange 21, being connected to valve needle 3, moves in a direction counter to the lift direction. Valve needle 3 is thereby moved in the same direction, causing valve-closure member 4 to set down on valve seat surface 6  
15 and fuel injector 1 to be closed.

Figure 2 shows an exemplary embodiment of an arrangement of a fuel injector 1 in a combustion-chamber top 39 of a fuel injection system according to the present invention, fuel injector 1 preferably being centrically disposed in combustion-chamber top 39. Combustion-chamber top 39, together with a cylinder (not shown further) and a piston 40 shown in Figures 3, 4 and 7, delimits a combustion chamber 38. Combustion-chamber top 39, which is shown from the direction of combustion chamber 38, has four valves 46 which are provided for the gas exchange. A spark plug 47 projects into combustion chamber 38 only a short distance away from fuel injector 1. A first plane e1 and a second plane e2 intersect combustion chamber 38 and the discharge-side end of fuel injector 1 according to the present invention, second plane e2 extending perpendicular to first plane e2 and intersecting it.  
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Figure 3, in a cross section of first plane e1 along line III-III in Figure 2, shows a schematic representation of a spray cloud 42 generated by a first exemplary embodiment of fuel injector 1 of a fuel-injection system according to the 5 present invention. Spray cloud 42, which is defined by, for instance, forty fuel jets 41, has the form of a circular segment in a cross section along first plane e1. All fuel jets 41 penetrate combustion chamber 38 to the same depth. Spray cloud 42 is coaxially disposed in combustion chamber 10 38. Combustion-chamber top 39 has a rectangular extension in a cross section of first plane e1. In the direction of combustion-chamber top 39, spray cloud 42 has a uniform clearance angle Aw. In the cross section of first plane e1, spray cloud 42 opens up at a first opening angle a1 which is 15 greater than a second opening angle a2 shown in Figure 3.

Piston 40 has a piston cavity 43 that has the form of a circular segment in a cross section of first plane e1, piston cavity 43 being centrically positioned in piston 40. Each fuel jet 41 has a jet axis 45. Depending on the 20 position of piston 40 during the injection process, a portion of, or all, fuel jets 41, when extended along their jet axes 45, are directed toward the surface of piston cavity 43. The distances of the ends of fuel jets 41 with respect to the surface of piston cavity 43 are identical 25 when extended along their jet axes 45.

Figure 4 shows a schematic representation of spray cloud 42 generated by the first exemplary embodiment of fuel injector 1 of the fuel-injection system according to the present invention, in a cross section of second plane e2 along the 30 line IV-IV in Figure 2. Second opening angle a2 is considerably smaller than first opening angle a1 shown in Figure 2, clearance angle Aw having the same size as

clearance angle  $\alpha_w$  shown in Figure 2. In the perspective shown here, which is perpendicular to second plane  $e_2$ , combustion-chamber top 39 widens conically [facing] away from fuel injector 1.

- 5 Figure 5 shows a schematic section through valve-seat body 5 of the first exemplary embodiment of fuel injector 1 of the fuel-injection system according to the present invention, in a cross section of first plane  $e_1$  along the line III-III in Figure 2. The nine spray-discharge orifices 7 lying along  
10 first plane  $e_1$  have a mutual spread angle  $\alpha_w$  of  $20^\circ$ , for instance.

- Figure 6 shows a schematic section through valve-seat body 5 of the first exemplary embodiment of fuel injector 1 of the fuel-injection system according to the present invention, in  
15 a cross section of second plane  $e_1$  along the line IV-IV in Figure 2. The seven spray-discharge orifices 7 lying along second plane  $e_2$  also have a mutual spread angle  $\alpha_w$  of  $20^\circ$ . Since the number of spray-discharge orifices 7 lying in second plane  $e_2$  is smaller than the number of spray-  
20 discharge orifices 7 in first plane  $e_1$ , second opening angle  $\alpha_2$  is considerably smaller than first opening angle  $\alpha_1$ .

- Figure 7 shows a schematic representation of a spray cloud 42, generated by a second exemplary embodiment of a fuel injector 1 of a fuel-injection system according to the  
25 present invention, in a cross section of second plane  $e_2$  along line IV-IV in Figure 2. Piston cavity 43 has a wave-shaped projection 44, which is disposed in piston cavity 43 in a centered manner. Fuel jets 41 arranged in the center of spray cloud 42 penetrate combustion chamber 38 less deeply  
30 than outer fuel jets 41. The form of spray cloud 42 thus is adapted to the form of piston cavity 43, so that all fuel jets directed toward piston cavity 43 observe the same

spacing with respect to piston cavity 43. Spray-discharge orifices 7 of inner fuel jets 41 are reduced in diameter and/or conically widen in the discharge-side region compared to spray-discharge orifices 7 of outer fuel jets 41. It is 5 also possible, for instance, that the pressure of the fuel applied at spray-discharge orifice 7 of the inner fuel jets is reduced by structural measures.

In this exemplary embodiment, the surface of piston 40 facing toward combustion chamber 38 conically slants 10 downward from the outer edge of piston cavity 43 in the discharge direction.

The present invention is not limited to the illustrated exemplary embodiments. The features of the exemplary embodiments may be combined with each other as desired.